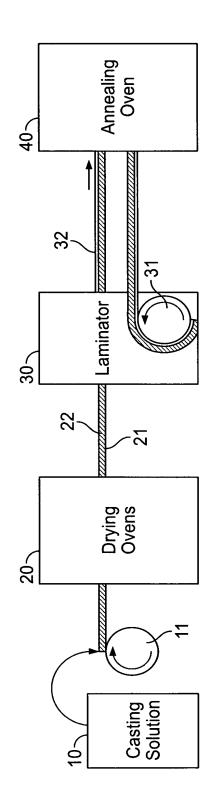
FIG. 1





Annealing Oven 40 53 52 d Laminator 30 51 20 Drying Ovens 20 Casting Solution

FIG. 2

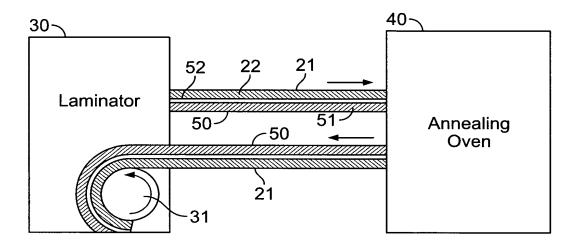


FIG. 3

